FOR CASTING PALLADIUM, YELLOW AND WHITE GOLD UP TO 22 CARAT

PRESTIGE ORO® is an ultra-premium gypsum bonded investment developed and perfected for the casting of gold up to 22K. To achieve the smoothest casting surface possible, ORO® incorporates specially graded refractory ingredients along with specialized control chemicals to make it the most user-friendly investment on the market today.

FEATURES:
• Highest purity, white gypsum mined from the world’s best known deposits
• Uses only a special premium grade cristobalite from America.
• High purity refractory grains, sized to achieve the smoothest casting surfaces possible
• Mixes to a rich, creamy, easy pour consistency
• Reduces surface tension on wax to supply bubble free castings
• Complete removal of investment during water quench
• Controlled expansion properties that are compatible with all injection waxes and commonly used plastic pattern materials
• Reliable consistency from batch to batch
• Eliminates surface defects obtained using other brands
• Reduces time in finishing, saves time & money

INSTRUCTIONS FOR MIXING

- Add powder to water, stir
- Vacuum the bowl
- Pour into flask
- Vacuum invested flask
- Total working time

- Make in an atmosphere for 60-120 minutes before pouring.