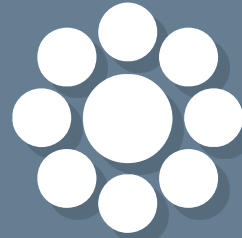
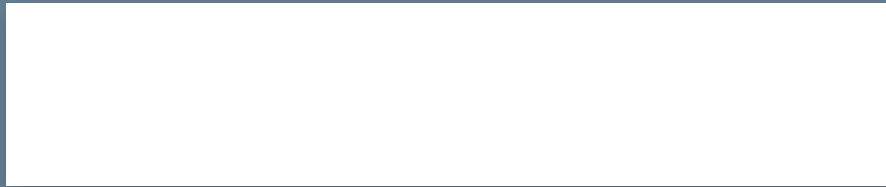


Waste is a Design Flaw

ENGR 1501 FALL 2023 - Week 5



Attendance



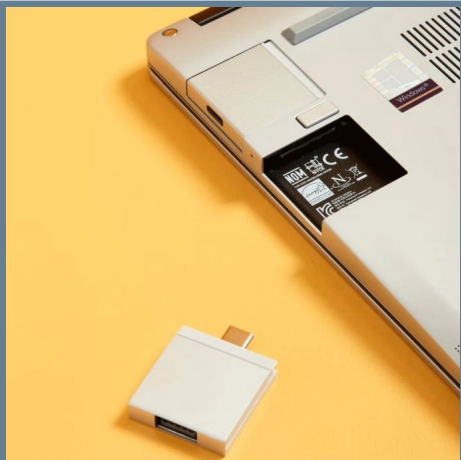
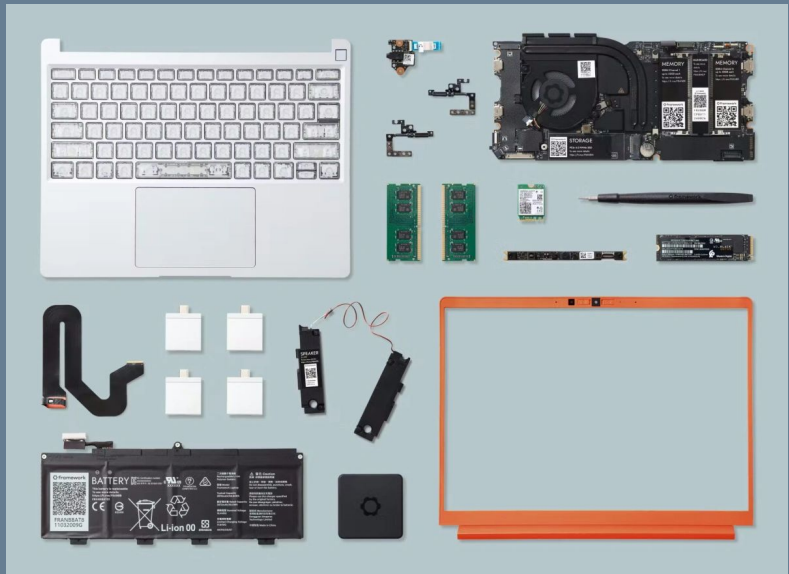
Review: Framework's latest modular laptop is one I could stick with for years

Devin Coldewey @techcrunch / 11:31 AM EDT • July 23, 2022

 Comment



 Image Credits: Framework



Today's Agenda



1

REDUCE WASTE

2

DESIGN WASTE
OUT

3

DESIGN WITH
WASTE

4

DESIGN IDEA PLAN



Course Objectives



- **Learn how waste creation is designed into our linear economy**
- **Understand engineering frameworks for designing “out” waste and designing with waste**
- **Explore what main components make up electronics and how to work them**
- **Create a Circular Engineering outline for an E-waste product**

How your e-waste is currently disposed of/recycled



Research and describe what happens to your e-waste when it is discarded?
How can a consumer recycle your e-waste?

Designing for End-Of LifeCycle



How would you design the device to not create waste?

How would you make it: open to improvement, open to maintenance, recyclable, refurbishable, salvageable, recycling of each part etc.

Any novel ideas? Can be wild

Based off the previous critique, comment how you would improve each flaw to create a more sustainable design. You can reference numbers from the previous slide if critique is a list.

Waste designed into Echo products

-Hardware

There is no way for an average person to fix their device when broken



Customer service is helpful with software but unable to help with most hardware issues

-Software

Software is inherently meant to last forever, but errors and flaws make basic functions unreliable

People are limited with modular improvement because of the use of unique echo components.



-System

New products every year "better" than the last



They use glue and unique screw heads in order to discourage the taking apart of a device, instead of clip on parts or phillips head screws.

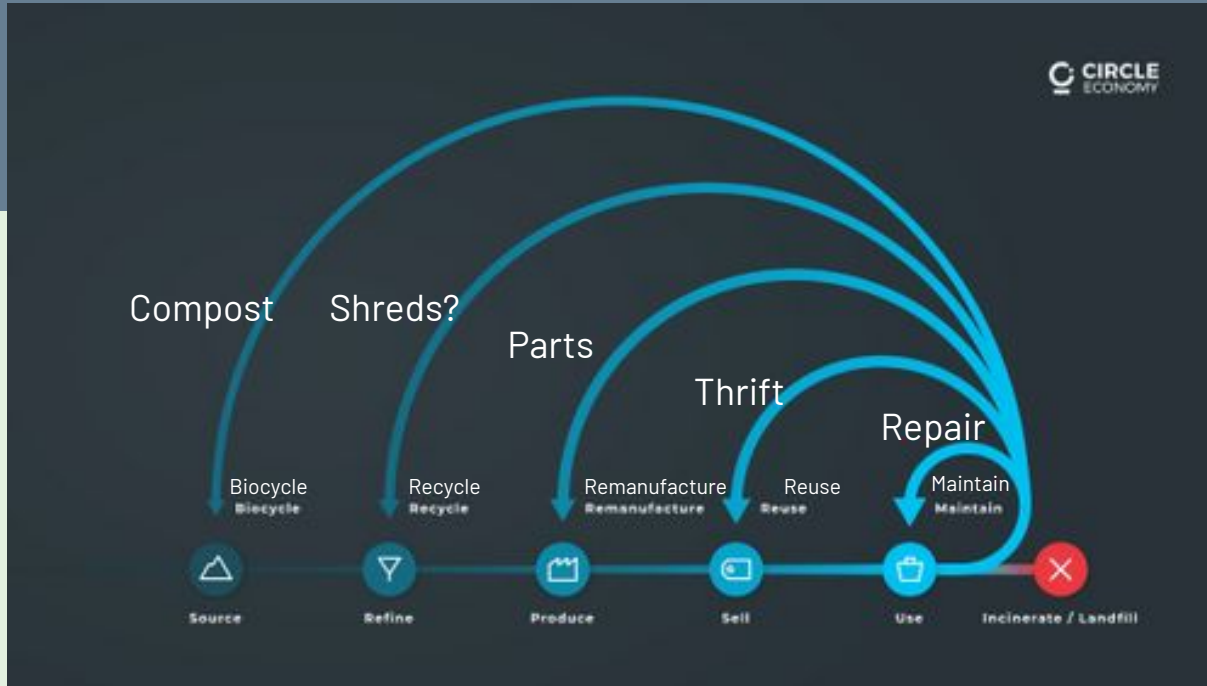


E-waste lifecycle

1. When a device becomes waste
2. How a device becomes waste
3. Available waste streams

CIRCULAR ECONOMY

Common Language for reintegration process



HOW TO REDUCE E-WASTE





HOW TO REDUCE E-WASTE

1. Designing devices so they don't become waste (**Pre-waste**)
2. Turning waste into material streams (**Post-waste**)



HOW TO REDUCE E-WASTE



**FLEX
PASTE**
SUPER THICK
RUBBER PASTE

The advertisement features a man in a black polo shirt with a 'FLEX PASTE' logo, sitting in a white boat on blue water. The boat is powered by a black outboard motor. The background is a vibrant blue water surface with white foam from the motor. The text 'FLEX PASTE' is written in large, bold, yellow letters with a black outline, and 'SUPER THICK RUBBER PASTE' is written in smaller, white, sans-serif letters below it. A blue water droplet graphic is positioned to the right of the text.

Sustainable Design (Pre-Waste)

Hardware

Software

System



What is your process of identifying a principle of sustainable design?



Sustainable Design

[sə-ˈstā-nə-bəl di-ˈzīn]

A design approach that seeks to minimize negative environmental, social, and economic impacts.

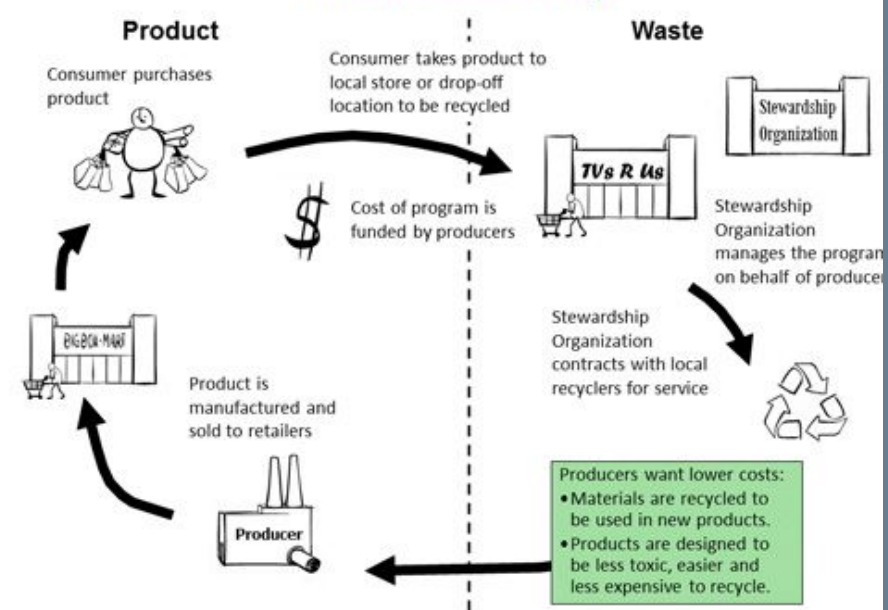
Sustainable Design

Product Stewardship

Waste Management System in the U.S.



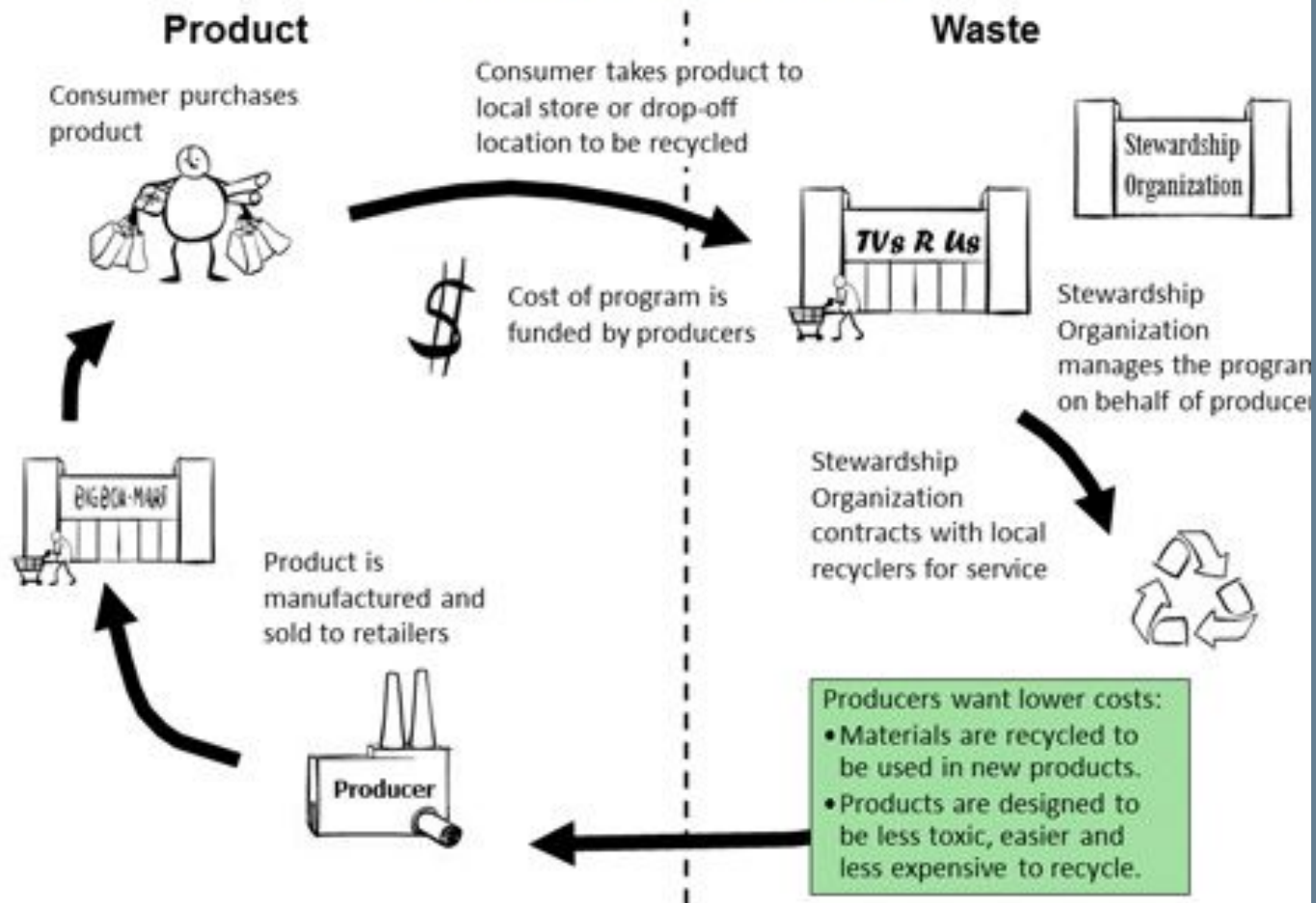
Product Stewardship



Waste Management System in the U.S.



Product Stewardship





Product Stewardship

Companies design products WITH
an end-of-life plan.

How?

Product Stewardship



The 12 Principles of Green Engineering

- Principle 1:** Designers need to strive to ensure that all material and energy inputs and outputs are as inherently nonhazardous as possible.
- Principle 2:** It is better to prevent waste than to treat or clean up waste after it is formed.
- Principle 3:** Separation and purification operations should be designed to minimize energy consumption and materials use.
- Principle 4:** Products, processes, and systems should be designed to maximize mass, energy, space, and time efficiency.
- Principle 5:** Products, processes, and systems should be “output pulled” rather than “input pushed” through the use of energy and materials.
- Principle 6:** Embedded entropy and complexity must be viewed as an investment when making design choices on recycle, reuse, or beneficial disposition.
- Principle 7:** Targeted durability, not immortality, should be a design goal.
- Principle 8:** Design for unnecessary capacity or capability (e.g., “one size fits all”) solutions should be considered a design flaw.
- Principle 9:** Material diversity in multicomponent products should be minimized to promote disassembly and value retention.
- Principle 10:** Design of products, processes, and systems must include integration and interconnectivity with available energy and materials flows.
- Principle 11:** Products, processes, and systems should be designed for performance in a commercial “afterlife”.
- Principle 12:** Material and energy inputs should be renewable rather than depleting.

Through *the* 12 Principles **GREEN** *Engineering*

Let's make a memorable summary phrase/word for each principle so they can be easily referenced

We will also go through any questions you all have on the principles for how to implement and what they mean.

We will be testing Miro for this, so please go to the announcements page on Collab



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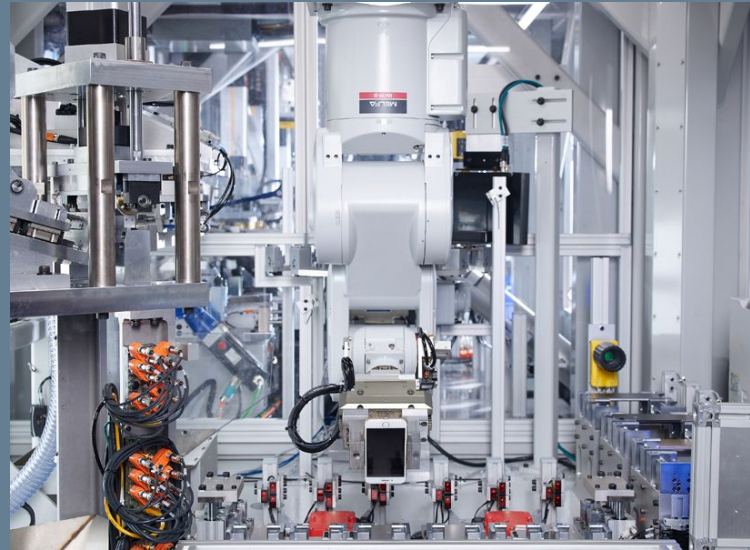
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Examples of Product Stewardship

Apple Recycling their Own Phones

- How? What is the success rate?
 - What defines success?
 - What feels fishy?
 - What would you want to see?





Store

Mac

iPad

iPhone

Watch

Vision

AirPods

TV & Home

Entertainment

Accessories

Support



Environment

[2023 Report \(PDF\)](#)



Carbon Neutral

**A first for Apple.
A major step toward 2030.**



Examples of Product Stewardship

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Refill Products

Modular Products

Recyclable Products (?)

Sustainable Design with Waste (Post)

Input pushed design.



Sustainable Design with Waste (Post)

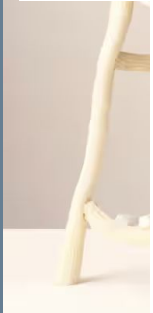
Input pushed design.

We can identify waste streams and reorient them so the “waste” becomes a material input for a new product/process!

Sustainable Design with Waste (Post)

Simone Post - Post Adidas

The age of waste: five designers modelling a 'circular economy'





Finix Citrus Fiber

Finix Citrus Fiber is a fiber with nutritional value that fulfills technical functions in food, such as thickener, binder, emulsifier, and water retention.

It is a powder with no orange smell or taste, making it widely applicable in food products as well as non-food products.



Five Fold Oil

Five Fold Oil is concentrated orange oil that can provide food and personal care products with a delicious orange aroma.



Cold Pressed Oil

Cold Pressed Oil is pressed directly from the orange peel and purified with minimal further processing.



D-Limonene

D-Limonene is a degreasing and natural solvent that is used to make cleaning products, among other things.



We keep developing

In our (in-house) innovation lab we are constantly doing research on what more ingredients we can extract from citrus peel. In addition, we also carry out various tests to build knowledge on the functionality of our ingredients in the different applications. There is still so much potential! We continue to develop together with our partners.



Orangeade

When everything has been removed from the orange peel, the peel is cut into cubes. When the cubes are dried, they become Orangeade. This

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Sustainable Design with Waste (Post)

Input pushed design...

AND output pulled.

Recycling with a purpose vs. making to use. We should design products to serve a purpose.

The designed product
life-cycle should be



What to make with waste?

Ship of theseus

- Aluminum cans, glass bottles, clothing, etc.

New products!

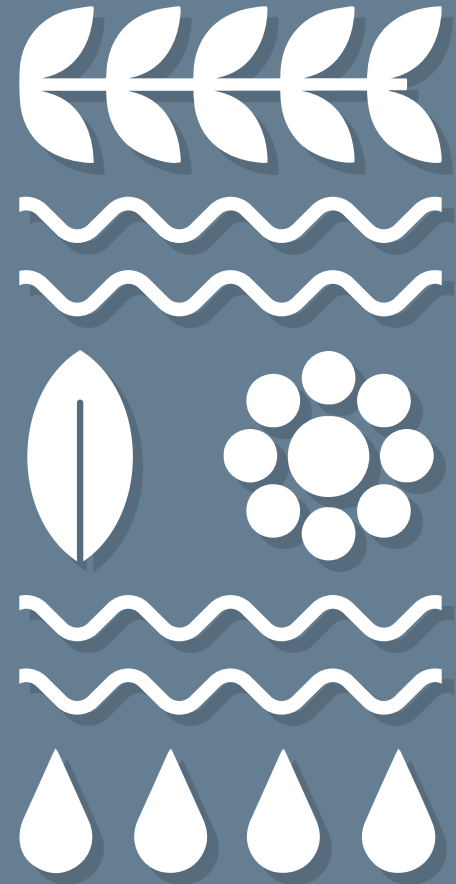
- Creating an existing product out of sustainable materials (cheaper and sustainably sourced)
- Identifying community need
- Fun!



How do you envision how your product can be reused/refurbished rather than recycled in this “grinding” technique?

What limits do you see?

How could you see your product redesigned so it is more easily repaired, reused, recycled?



Thought for the class:

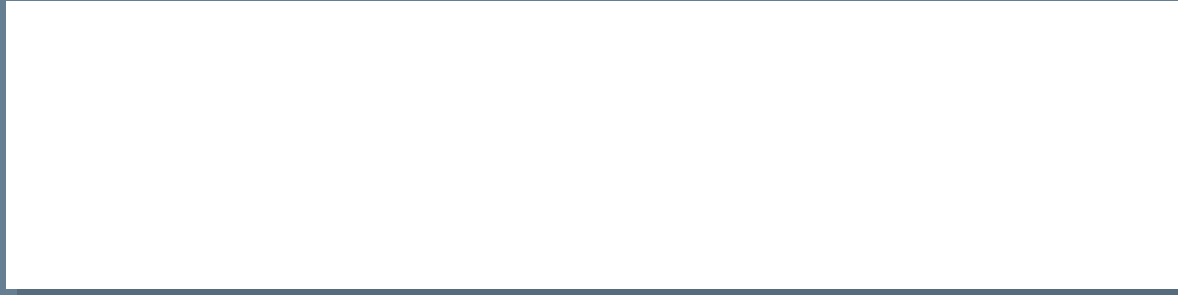
"All too often, the concern around the environmental impact of electronics focuses almost obsessively on what happens to consumer's devices after they supposedly throw them away," says Lepawsky. "The amount of pollution and waste that occurs on the manufacturing side of things is hugely larger than the weight of materials that consumers get rid of, in the aggregate, after they stop using their devices."

Recommended Media:

iFixit Website- Start looking at how we will disassemble our E-waste examples



Appendix Slides



The 12 Principles of Green Engineering

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Through *the* 12 Principles **GREEN** *Engineering*

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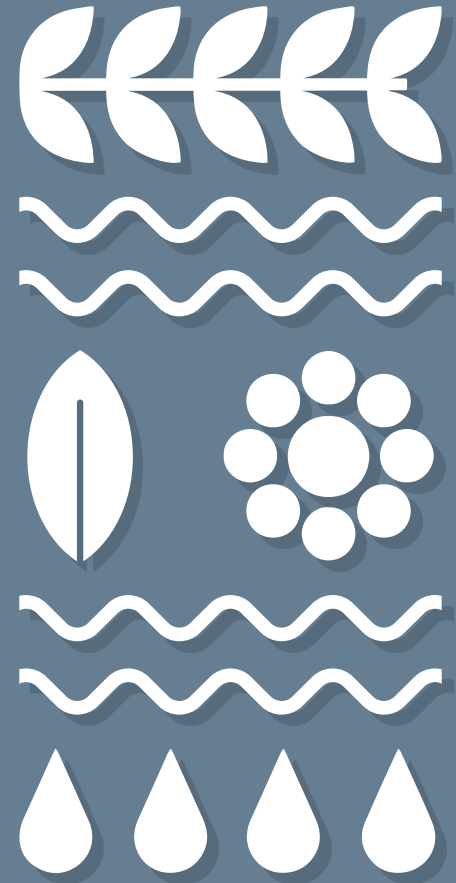
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That means each year we waste 90 billion tons of resources. This also means that we create 90 billion tons of potential resources.

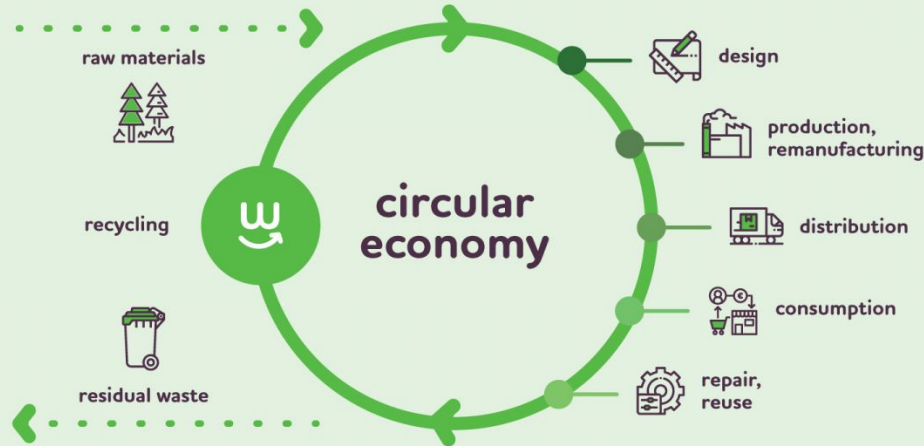
The current dominant economy is linear in its processes: it takes resources, makes goods, and quickly wastes them.

-CIRCLE REPORT, 2021



CIRCLE ECONOMY

The circular economy is an economic system where waste is designed out, everything is used at its highest possible value for as long as possible and natural systems are regenerated.



These 2 will be our main focus



USE **WASTE** AS A RESOURCE

Utilise waste streams as a source of secondary resources and recover waste for reuse and recycling.



STRETCH THE LIFETIME

While resources are in-use, maintain, repair and upgrade them to maximise their lifetime and give them a second life through take back strategies when applicable.

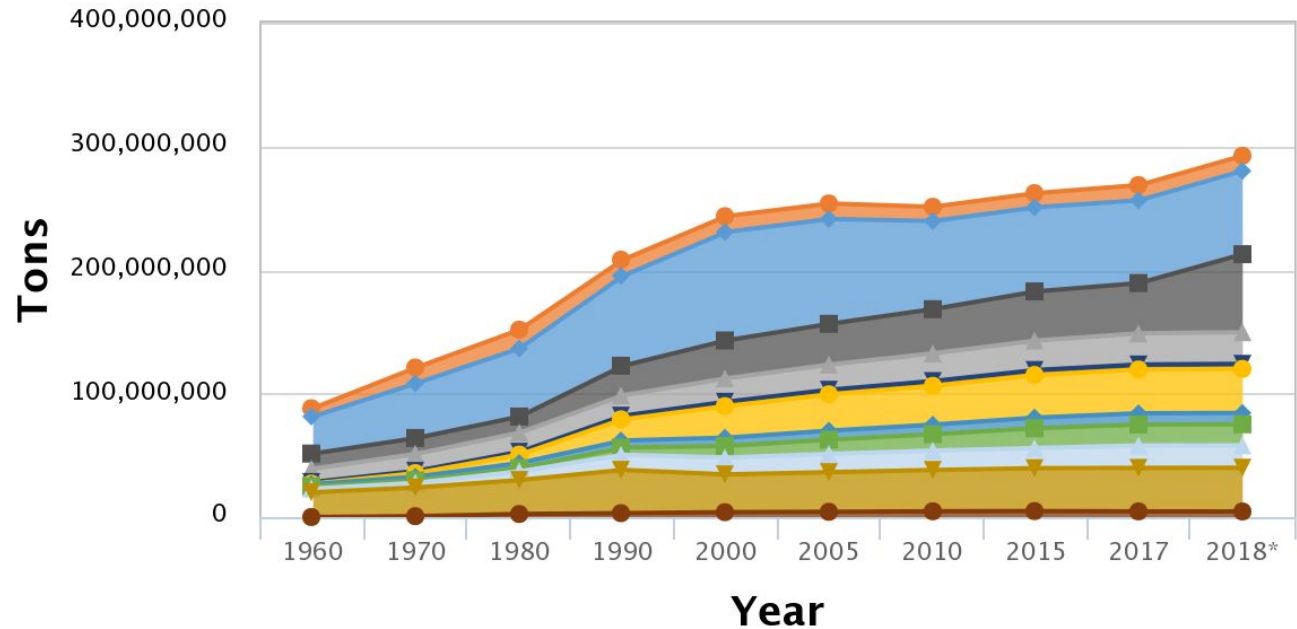


Class Naming Convention of 12 Principles

1. Safety First
2. Prevention
3. Low resource separation and purification
4. Optimization
5. Limit Extraneous thinking
6. Hard Work to Salvage Gold
7. Realistic Design Goals (Durability)
8. Necessary design
9. Minimize material diversity
10. Integration and interconnectivity of resources
11. Long-term designing
12. Renewable sources

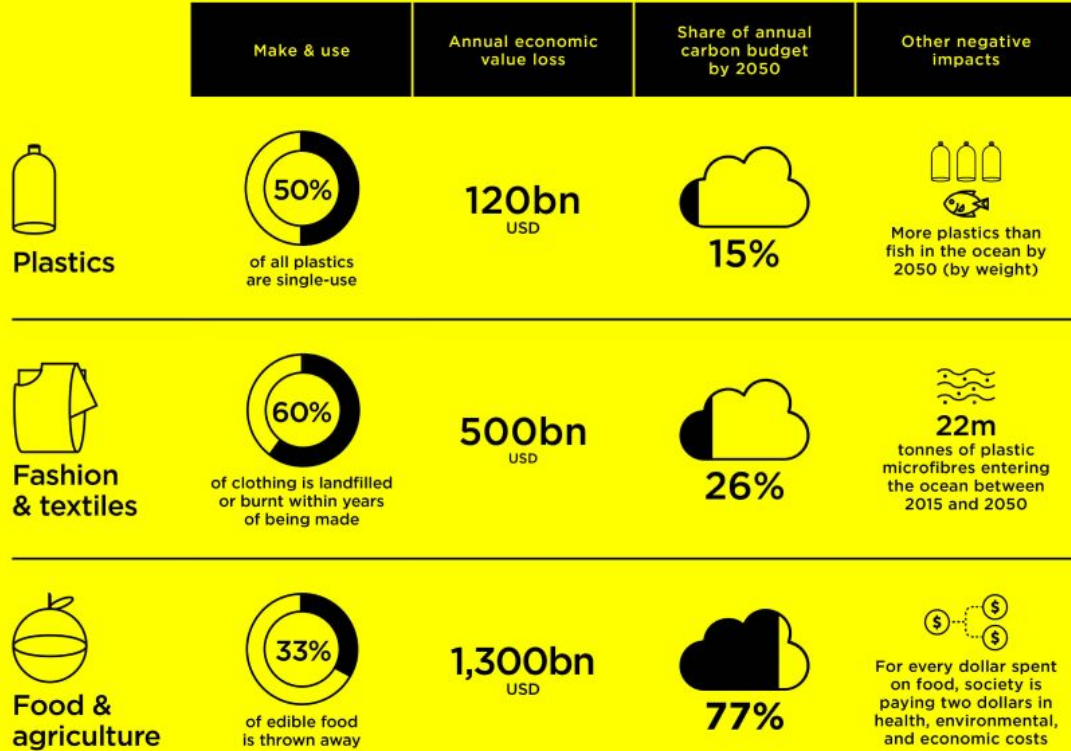
- Average U.S. person produces 4.9 pounds of waste per day
- That's 1,788.5 pounds a year. Almost a full TON per person.

Generation Tonnages, 1960-2018



Click on legend items below to customize items displayed in the chart

- Glass**
- Paper & Paperboard**
- Food**
- Metals**
- Misc Inorganic Waste**
- Plastics**
- Rubber & Leather**
- Textiles**
- Wood**
- Yard Trimmings**
- Other**



Source: Ellen MacArthur Foundation, *Financing the Circular Economy: capturing the opportunity* (2020)

CIRCLE ECONOMY

Common Language for reintegration process

